



NOTES:

- 1) MATERIAL: MAKE FROM D5609-1
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT OUTSIDE PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: SCRIBE DART P/N "D130-1048-141" AND S/N PER DART QSI 044 6.4 (VIBRATING STYLUS) ON INSIDE OF CUFF
- 7) WEIGHT: 17.34 lbs
- 8) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE
- 9) MASK THESE HOLES PRIOR TO PRIME/PAINT
- 10) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038 PRIOR TO DRILLING.

RELEASED

2018 OCT 02
ECN 18-017

APPROVED

A		NEW ISSUE		ZF	18.06.07
REV.		DESCRIPTION			BY DATE
DESIGN		NO			
DRAWN		ZF			
CHECKED		MW			
MFG. APPR.		JFS			
APPROVED		NO			
DE APPR.		CP			
DATE		18.06.07			
		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
		DRAWING NO.		REV. A	
		D130-1048-141		SHEET 1 OF 1	
		TITLE		SCALE	
		FWD X-TUBE (EC130)		NTS	
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